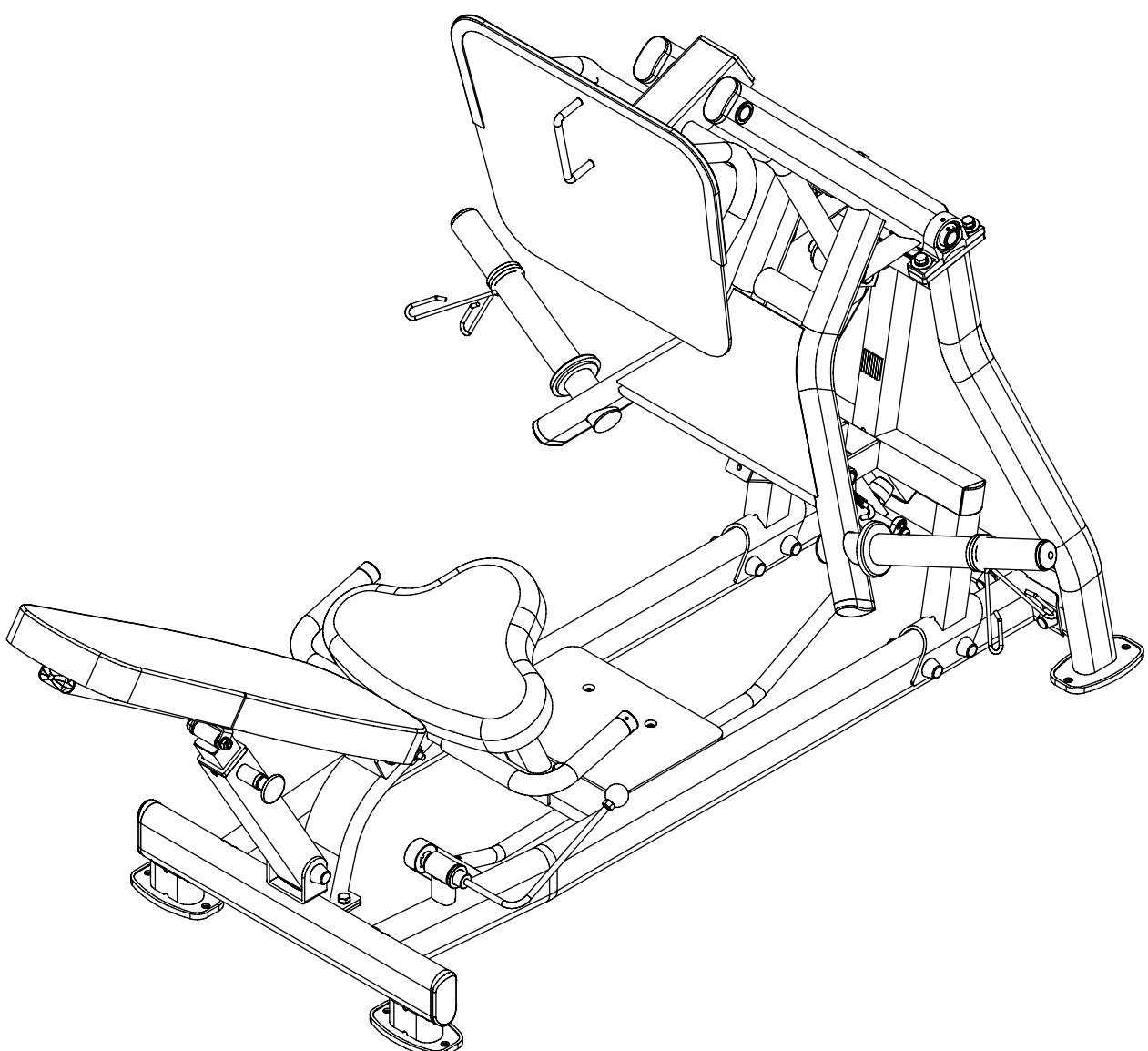


**PLLP.1**

**Steelflex**

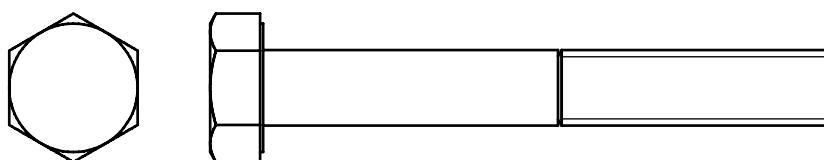


Assembly Instructions

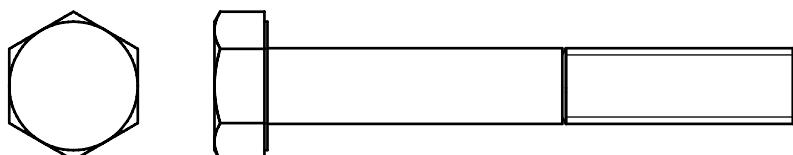
**OWNER'S & MANUAL**

**PLLP.1 HARDWARE**  
shown in actual size

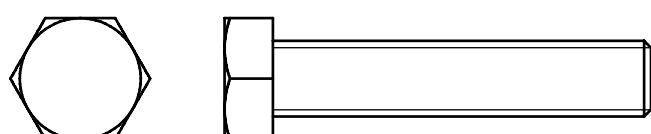
A1.M10X75 Hex Head Bolt Qty.4



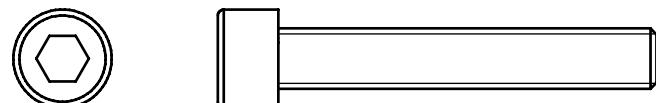
A2.M10X70 Hex Head Bolt Qty.4



A3.M10X50 Hex Head Bolt (Full Thread) Qty.2



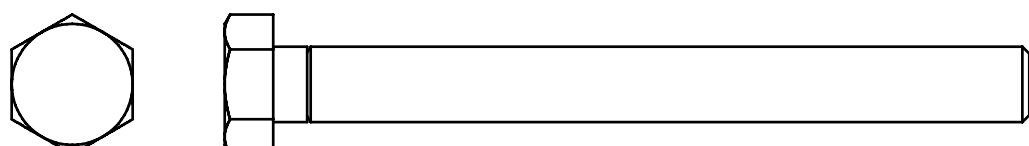
A4.M8X50 Socket Screw (Full Thread) Qty.2



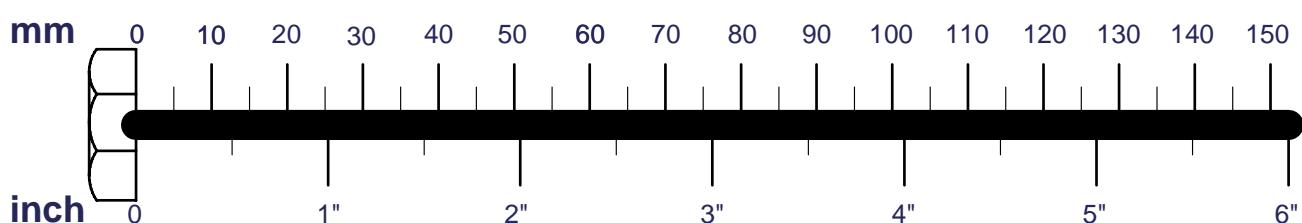
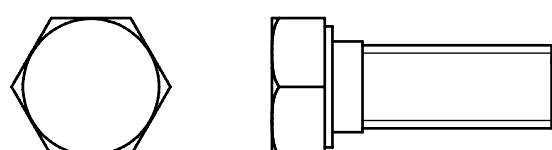
A5.M8X8 Grub Screw pre-installed Qty.7



A6.M10X100 Hex Head Bolt Qty.3

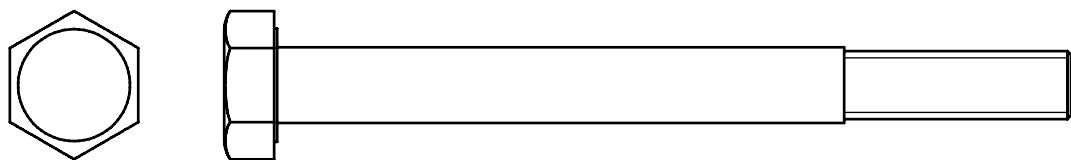


A7.M12X30 Hex Head Bolt Qty.4

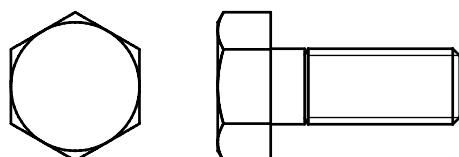


**PLLP.1 HARDWARE**  
shown in actual size

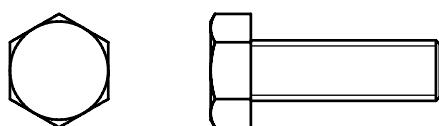
A8.M10X105 Hex Head Bolt Qty.2



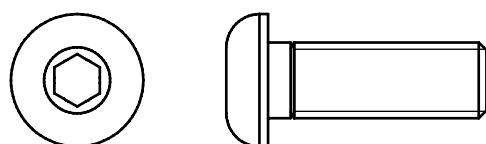
A9.M10X25 Hex Head Bolt Qty.2



A11.M8X25 Hex Head Bolt Qty.6



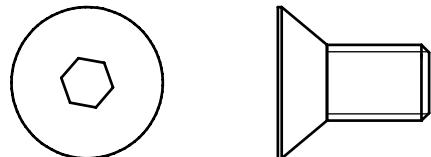
A12.M10X30 Allen Screw (Full Thread) pre-installed Qty.3



A13.M8X25 Allen Screw (Full Thread) pre-installed Qty.1



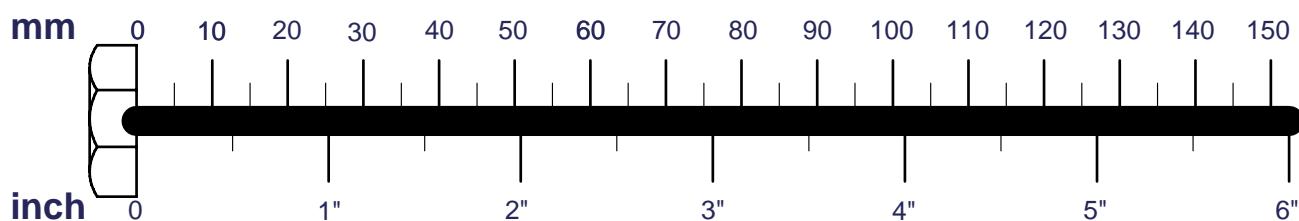
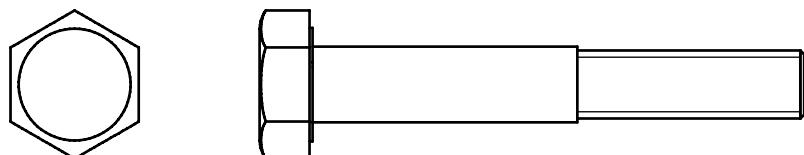
A14.M6X20 Taper Screw (Full Thread) Qty.2



A15.M5X5 Grub Screw pre-installed Qty.4



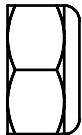
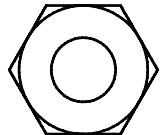
A17.M10X65 Hex Head Bolt Qty.2



**PLLP.1 HARDWARE**  
shown in actual size

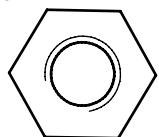
B1.M10 Nylon Lock Nut Qty.23

pre-installed 4pcs

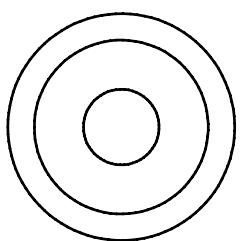


B2.3/8" Lock Nut Qty.2

pre-installed

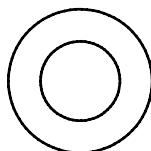


C1.M10 Plate Washer ( $\varnothing 30$ ) Qty.28



C3.M10 Washer ( $\varnothing 19$ ) Qty.14

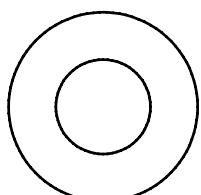
pre-installed 4pcs



C5.M8 Spring Washer Qty.6

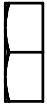


C7.M12 Washer ( $\varnothing 24$ ) Qty.4

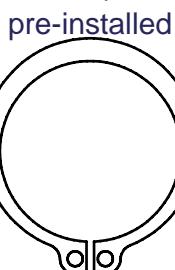


B3.M10 Nock Nut Qty.3

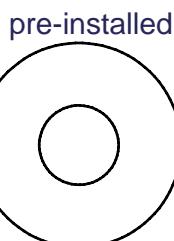
pre-installed(5T 1PCS)



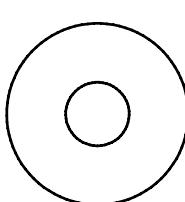
C9.Tach ( $\varnothing 25$ ) Qty.1



C2.M10 Washer ( $\varnothing 27$ ) Qty.3



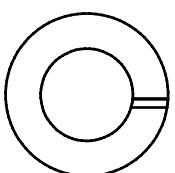
C4.M8 Washer ( $\varnothing 24$ ) Qty.6



C6.M10 Spring Washer Qty.2

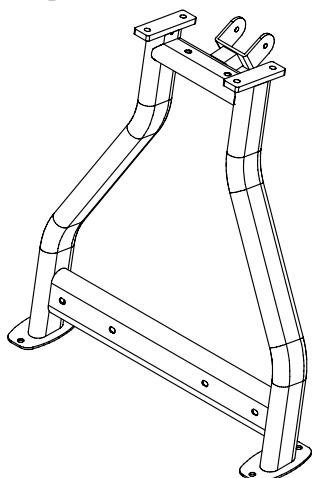


C8.M12 Spring Washer Qty.4

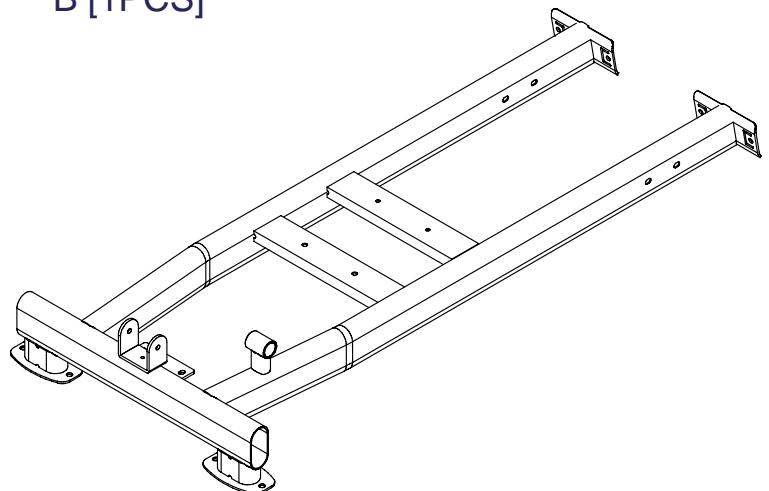


## PLLP.1 PARTS

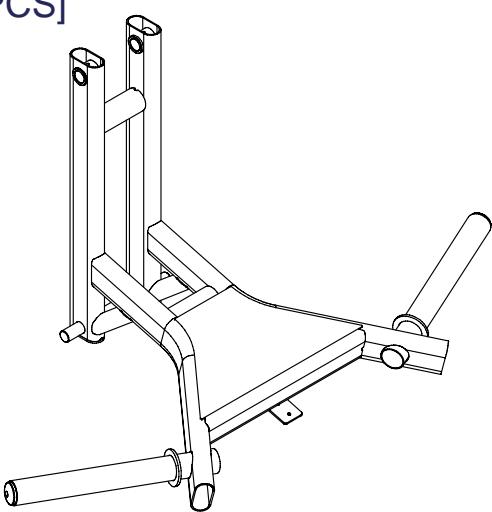
A [1PCS]



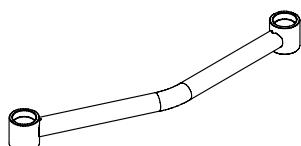
B [1PCS]



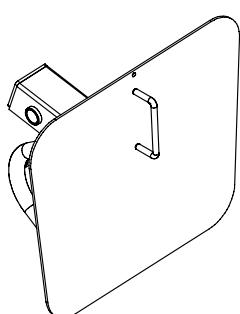
C [1PCS]



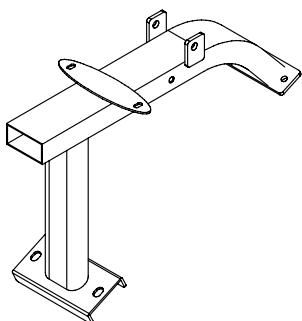
D [1PCS]



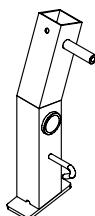
E[1PCS]



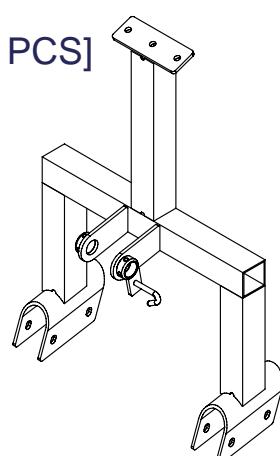
F [1PCS]



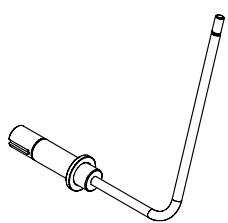
H [1PCS]



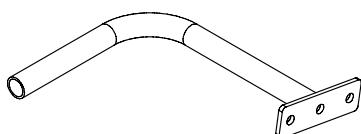
I [1PCS]



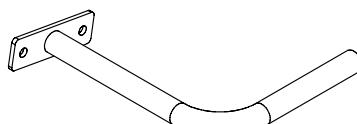
J [1PCS]



K [1PCS]



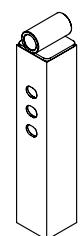
O[1PCS]



N [1PCS]

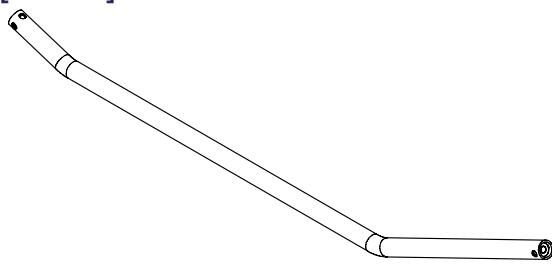


Q[1PCS]

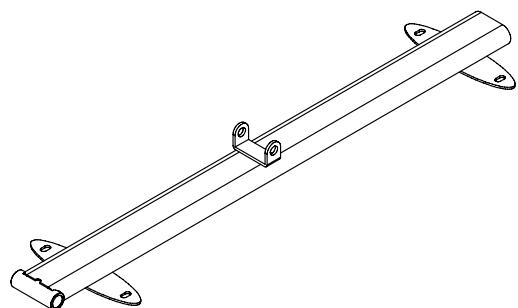


## PLLP.1 PARTS

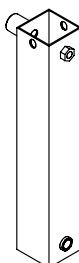
L [1PCS]



P [1PCS]

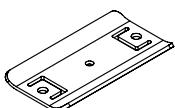


W [1PCS]



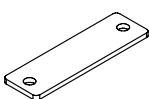
X [2PCS]

8323188



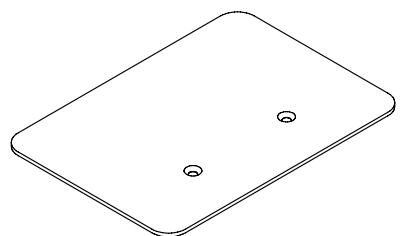
Y [1PCS]

8312067



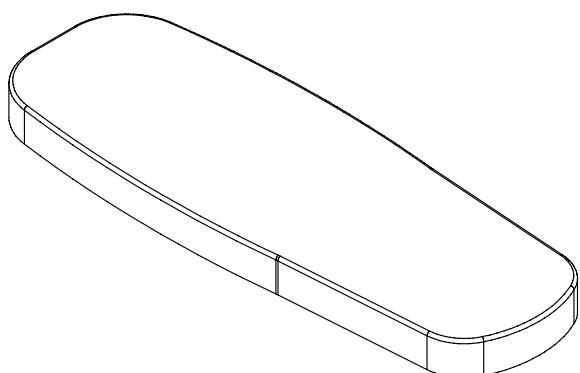
V [1PCS]

8370052



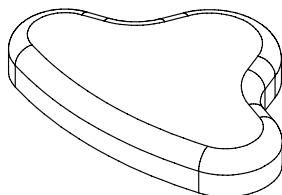
R [1PCS]

9111082



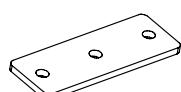
T [1PCS]

9144019



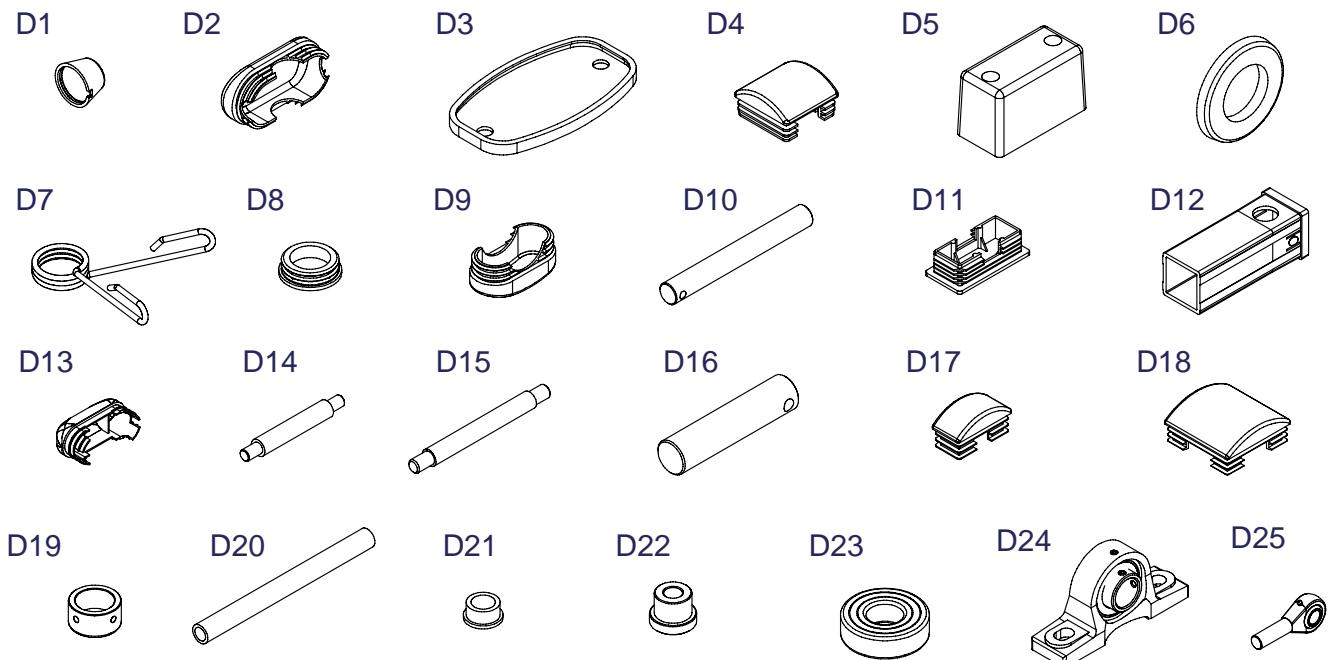
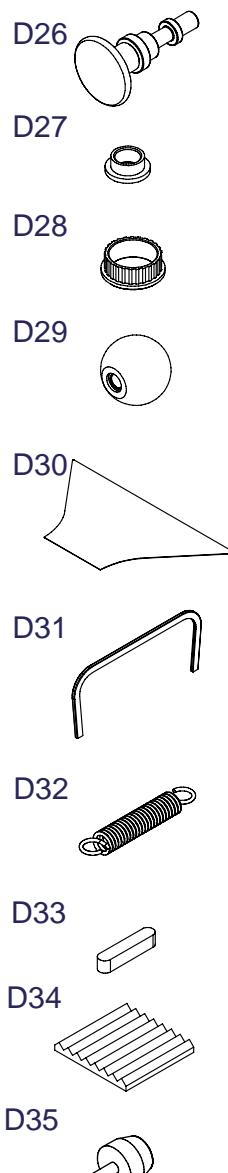
S [1PCS]

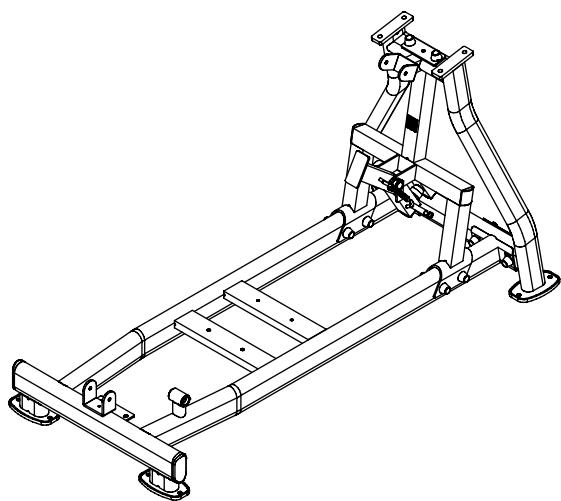
8312-015



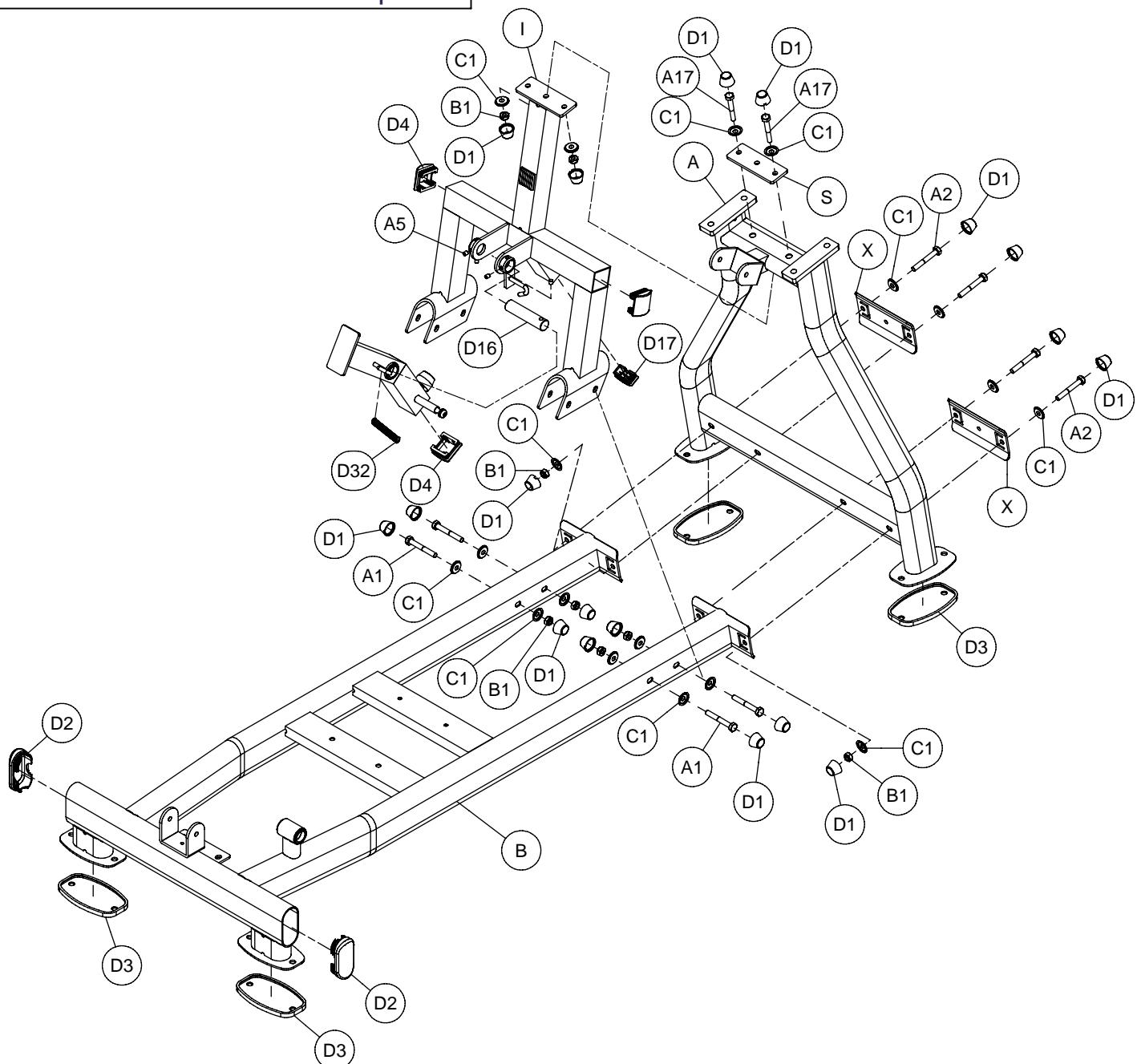
## PLLP.1 PARTS

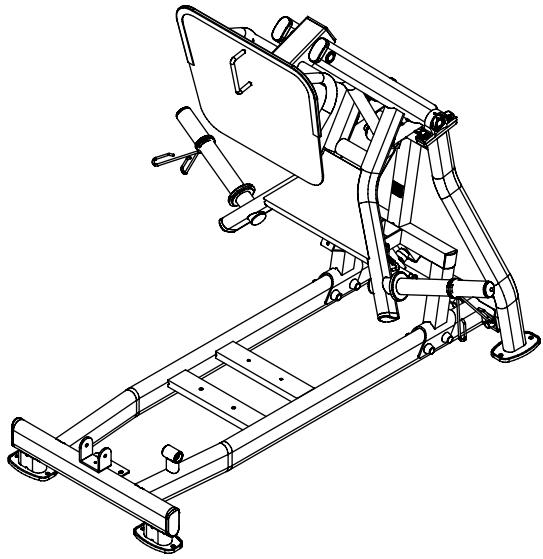
D1.Cap Sleeve (9212-026).....	[28PCS]
D2.50X100 End Cap (9211-114).....	[2PCS]
D3.Rubber Insert (9310-076).....	[4PCS]
D4.50X1.8 End Cap (9211-087).....	[3PCS]
D5.Block Rubber (9310-077).....	[1PCS]
D6.Rubber Dount(9310-016).....	[2PCS]
D7.Pinch Cock (OC-06).....	[2PCS]
D8.Ø50 End Cap (9211-020).....	[2PCS]
D9.40X80 End Cap (9211-113) pre-installed 2pcs.....	[4PCS]
D10.Shaft (8220-068) pre-installed.....	[1PCS]
D11.40x80 End Cap (9211-010).....	[1PCS]
D12.Nylon Bushing (9211-047).....	[1PCS]
D13.30X70 End Cap (9261-061).....	[1PCS]
D14.Double Thread screw (8260-006) pre-installed.....	[1PCS]
D15.Double Thread screw (8260-030) pre-installed.....	[1PCS]
D16.Shaft (8220-226) pre-installed.....	[1PCS]
D17.25X50 End Cap (9211-086).....	[2PCS]
D18.60X60 End Cap (9211-092).....	[1PCS]
D19.Chrone Collar (8890-061) pre-installed.....	[2PCS]
D20.Foam Grip (9162-023) pre-installed.....	[2PCS]
D21.Oilite Bushing (8520-001) pre-installed.....	[4PCS]
D22.Fulley Spacer (8120-082) pre-installed.....	[4PCS]
D23.Bearing (8510-020) pre-installed.....	[4PCS]
D24.Bearing(8510-005) pre-installed.....	[2PCS]
D25.Bearing(8510-025) pre-installed.....	[2PCS]
D26.1/2"X38 Pop Pin(8250-065G) pre-installed.....	[1PCS]
D27.Oilite Bushing (8520-011) pre-installed.....	[2PCS]
D28.Oilite Bushing(8520-005) pre-installed.....	[6PCS]
D29.Railing (9215-008) pre-installed.....	[1PCS]
D30.Sticker (9630-219).....	[1PCS]
D31.Rubber Pad (9310-087) pre-installed.....	[1PCS]
D32.Compression Spring (8840-018).....	[1PCS]
D33.Key 6x6x30 pre-installed.....	[1PCS]
D34.Rubber Pad (9310-001) pre-installed.....	[1PCS]
D35.Rubber Stopper (9310-018) pre-installed.....	[1PCS]



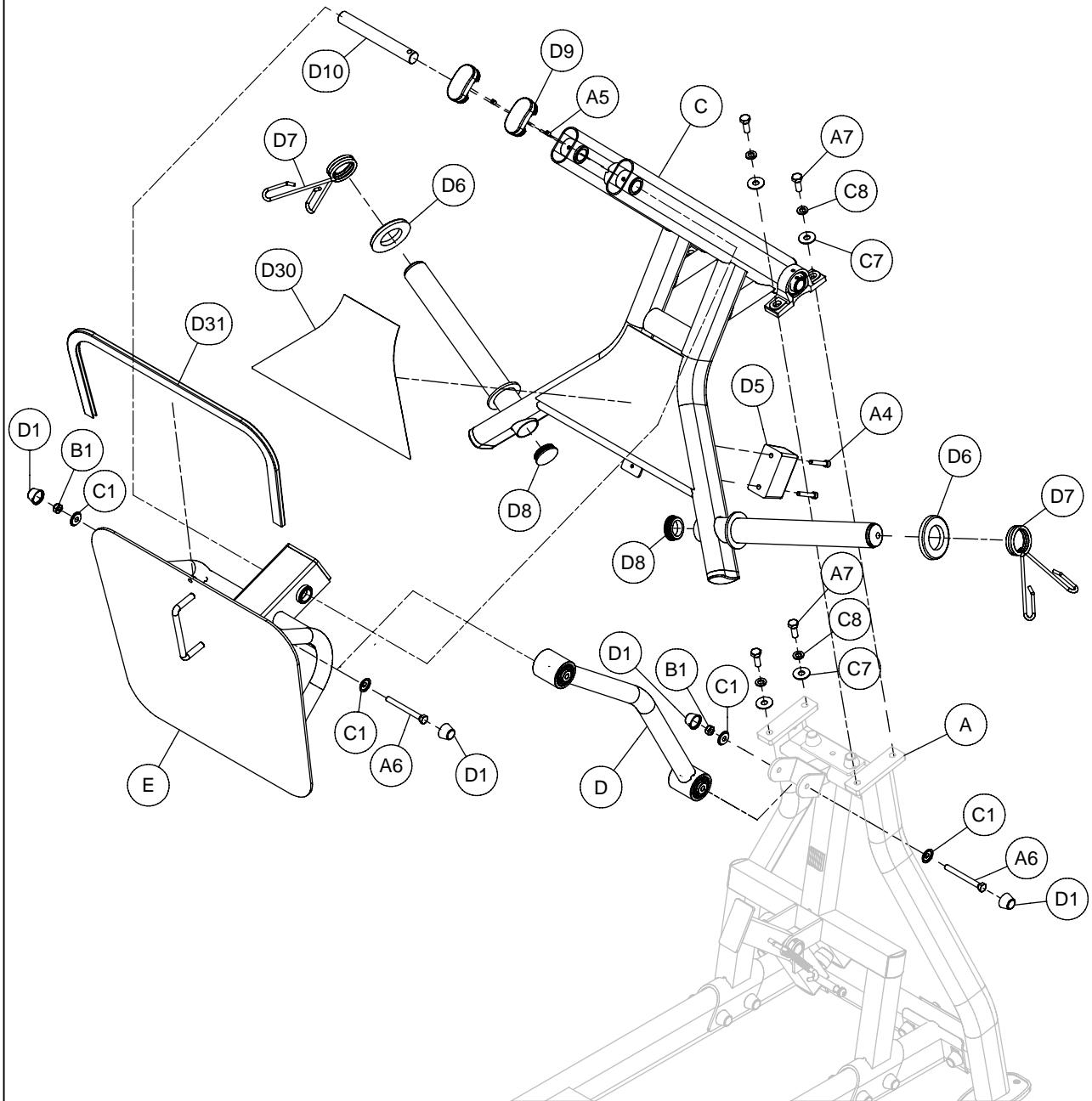


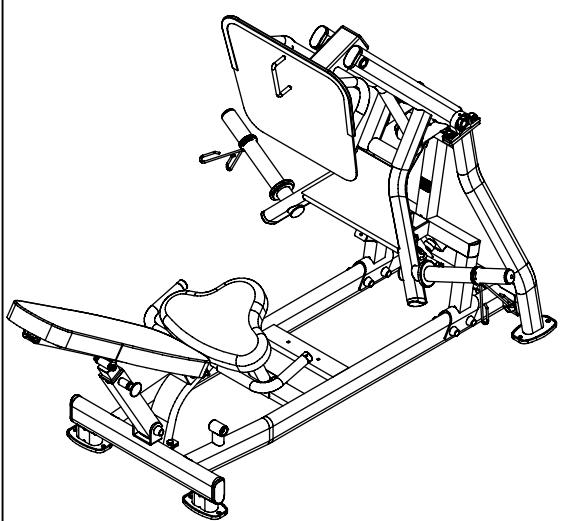
Above shows STEP 1  
assembled and completed



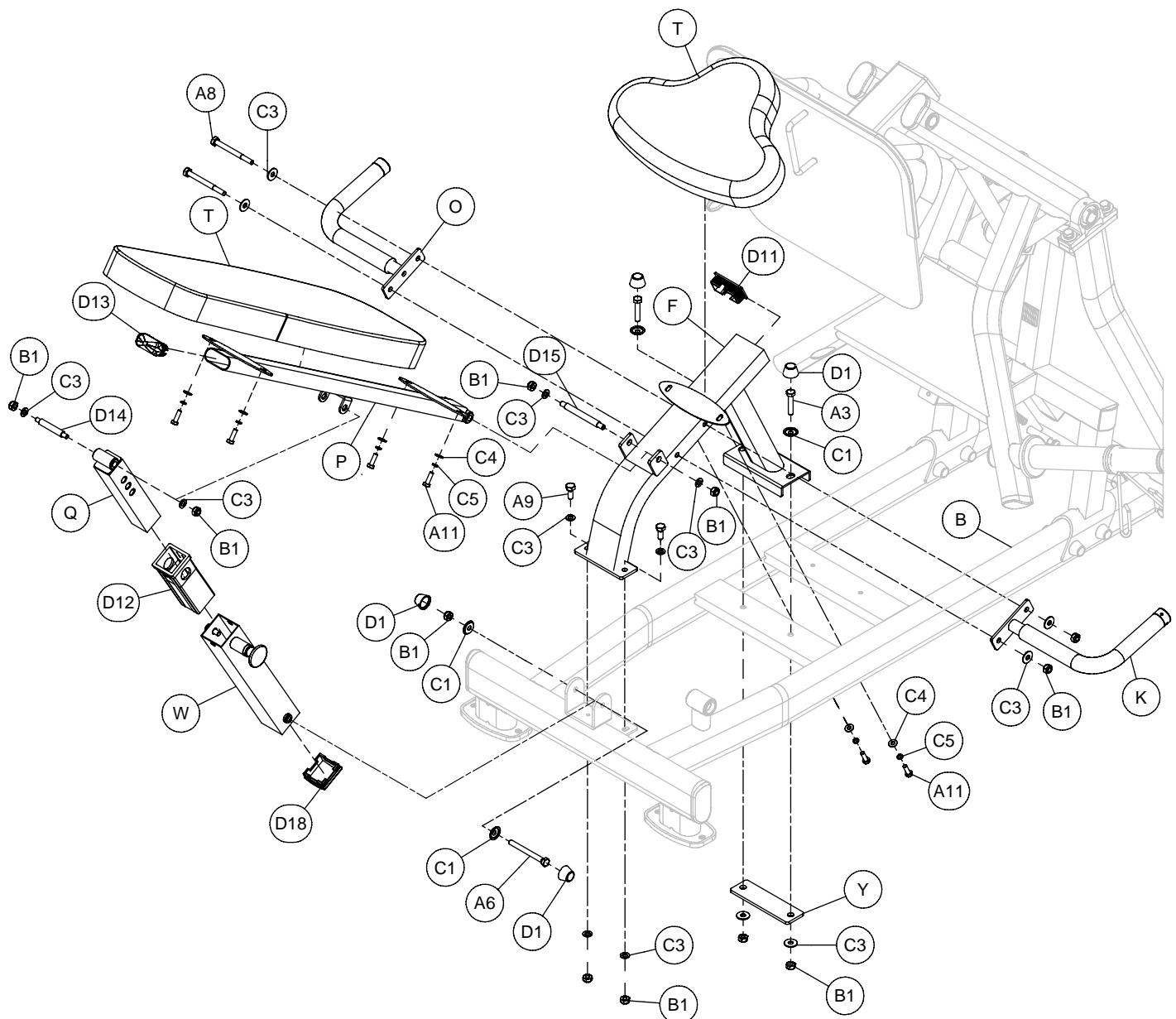


Above shows STEP 2  
assembled and completed

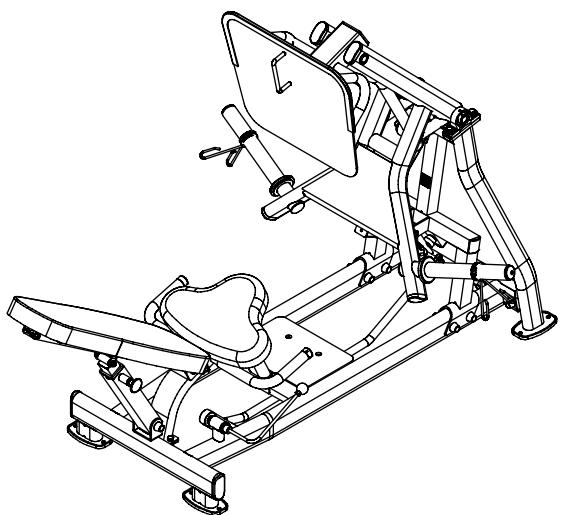




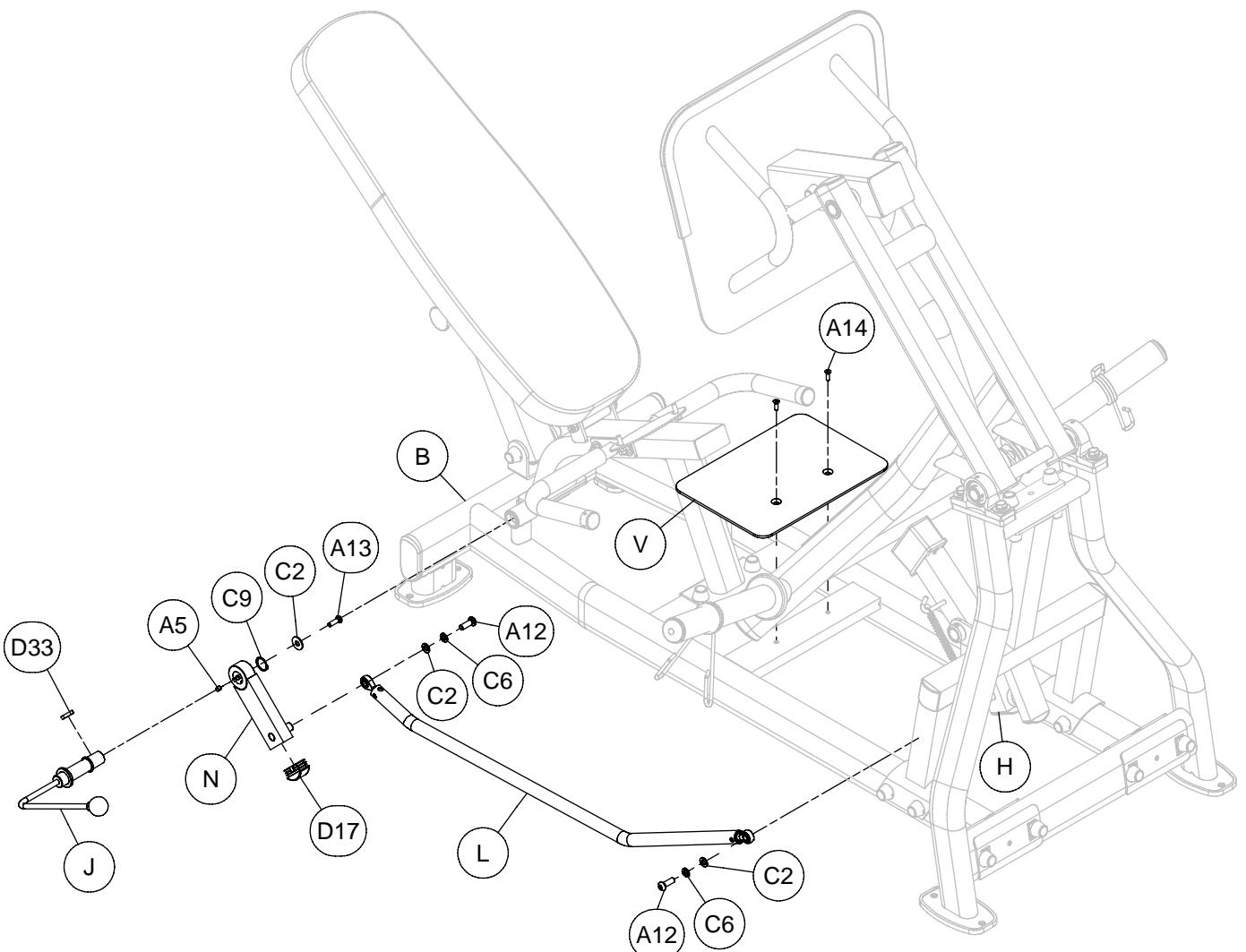
Above shows STEP 3  
assembled and completed



STEP  
**4**



Above shows STEP 4  
assembled and completed



# PLLP.1

## Exploded View

